

MARKS

7

(2, 5)

1. The clearance between a pin and the collar around it is important for the reliable operation of a disc drive for personal computers. Specifications call for the pin to have external diameter 0.525 cm and the collar to have internal diameter 0.526 cm; the clearance will then be 0.001 cm. In practice, both diameters vary from part to part independently of each other. The external diameter, E , of the pin can be modelled by a $N(0.525, 0.0003)$ distribution and the collar internal diameter, I , can be modelled by a $N(0.526, 0.0004)$ distribution.

- (a) Explain briefly why it is reasonable to model the two diameters as being *probabilistically independent*.
 (b) Find the probability the pin will *not* fit inside the collar.

- (a) The pin and the collar are almost certainly manufactured in separate processes, possibly by different companies in different locations. There is thus no obvious way in which the diameter of a pin can influence that of a collar, and *vice versa*; hence, it is reasonable to assume that the two diameters can reasonably be modelled as being probabilistically independent.

- (b) Let the random variable E represent pin external diameter (in cm), and the random variable I represent collar internal diameter (in cm); the question directs us to use the models:
 $E \sim N(0.525, 0.0003)$,
 $I \sim N(0.526, 0.0004)$.

2.3%

(b)

Probability

A pin will *not* fit inside a collar when $E > I$ or $E - I > 0$.

For the random variable $E - I$, we can use the model: $E - I \sim N(-0.001, 0.0005)$;

[when dealing with the *difference* of two independent normal random variables, the **distribution** remains normal, the **mean** is the difference of the two individual means, and the **standard deviation** is the square root of the *sum* of the squares of the two individual standard deviations].

$$\begin{aligned}
 \text{Then: } \Pr(E - I > 0) &= \Pr[N(-0.001, 0.0005) > 0] \\
 &= \Pr[N(0, 1) > \frac{0 - (-0.001)}{0.0005}] && \text{(standardizing)} \\
 &= \Pr[N(0, 1) > 2] \\
 &= 0.0228 \approx 2.3\%;
 \end{aligned}$$

i.e., the probability the pin will *not* fit inside the collar is about 2.3%.